

# Calliper List Smurfit Kappa Graphic Board - Wrexen PM2



Foudrinier PM2	Grey		Brown		White			Black	
Quality	2/glazed	Haupt Special	2/s Testliner	2/s Kraftliner	1/s white	2/s white	Coated Plus	1/s black	2/black
Density g/dm <sup>3</sup>	630*	730	650	650	650	670	670	650	670
Calliper mm	Grammage g/m <sup>2</sup>		Grammage g/m <sup>2</sup>		Grammage g/m <sup>2</sup>			Grammage g/m <sup>2</sup>	
0,8	520								
0,9	585								
1,0 M	650				650	670		650	670
1,1	715				715	735		715	735
1,2 M	755*		780	780	780	805	805	780	805
1,3	820		845	845	845	870	870	845	870
1,4	880		910	910	910	940	940	910	940
1,5 M	945		975	975	975	1005	1005	975	1005
1,6	1010		1040	1040	1040	1070	1070	1040	1070
1,7	1070		1105	1105	1105	1140	1140	1105	1140
1,8	1135		1170	1170	1170	1205	1205	1170	1205
1,9	1195		1235	1235	1235	1275	1275	1235	1275
2,0 M	1260	1460	1300	1300	1300	1340	1340	1300	1340
2,1	1325			1365	1365		1405	1365	1405
2,2 M	1385			1430	1430		1475	1430	1475
2,3	1450			1495	1495		1540	1495	1540
2,4	1510			1560	1560		1610	1560	1610
2,5 M	1575	1825		1625	1625		1675	1625	1675
2,6	1640			1690	1690		1740	1690	1740
2,7	1700			1755	1755		1810	1755	1810
2,8	1765			1820	1820		1875	1820	1875
2,9	1830			1885	1885		1945	1885	1945
3,0 M	1890	2190		1950	1950		2010	1950	2010
3,1	1955								
3,2	2015								
3,3	2080								
3,4	2140								
3,5 M	2205								
3,6	2270								
3,7	2330								
3,8	2395								
3,9	2455								
4,0 M	2520								

\*<1,2 mm monocapa 0,65 g/cm<sup>3</sup>

> 2,1 mm duplex

<b>Large Sheets</b>	Inline cut board machine:	min. 45,0 x 60,0 cm / max. 230,0 x 160,0 cm
<b>Cut Pieces</b>	Rotary cutter:	min. 8,5 x 12,5 cm / max. 137,0 x 70,0 cm
	Tolerances:	Size: +/- 0,5 mm; Angle: 3 mm/m
<b>Packaging</b>	One-way-pallets, max. 1250 kg, height 150-180 cm, shrink-wrapped in recyclable PE-foil	
<b>Quantities</b>	Minimum quantity per quality and specification 2 to - depending on production programme	
<b>Tolerances</b>	Calliper and grammage: +/- 5%; Large Sheets: +/- 2,0 mm	
<b>Others</b>	Sizes preferably to match machine trim of 230 cm Payment basis are the grammages here above, not the density.	
<b>Samples</b>	On Request; M = Standard, always available	
<b>Further technical information on request. Grammages subject to variation.</b>		